

## ABSTRACT

[0018] The invention relates to a method for producing an aluminum composite material in which a cladding sheet is placed at least onto one side of a core ingot, and in which the core ingot with cladding sheets in place is subjected to several roll passes, as well as a method for producing cladding sheets from an ingot. According to the invention, known methods are simplified and improved in that the cladding sheets are cut off an ingot.